

What is claimed is:

1. An optical fiber wherein  
a zero dispersion wavelength falls within a range of between 1,250 nm and 1,350 nm inclusive,  
a transmission loss at 1,550 nm is equal to or less than 0.185 dB/km,  
a chromatic dispersion at 1,550 nm is within a range of  $19 \pm 1$  ps/nm · km,  
a dispersion slope at 1,550 nm is equal to or less than 0.06 ps/nm<sup>2</sup> · km,  
an effective area  $A_{\text{eff}}$  at 1,550 nm is equal to or more than 105  $\mu\text{m}^2$ ,  
a cable cutoff wavelength  $\lambda_{\text{cc}}$  is equal to or less than 1,530 nm,  
polarization mode dispersion at 1,550nm is equal to or less than 0.1 ps/km<sup>1/2</sup>, and  
a macrobending loss at 1,550 nm when the optical fiber is wound on a mandrel having an outer diameter of 20 mm is equal to or less than 10 dB/m.

2. An optical fiber comprising:

a first region provided in a center of the optical fiber, having a refractive index difference  $\Delta n_1$  relative to a refractive index  $n_0$  of silica and an outer diameter of a;

a second region formed around said first region, having a refractive index difference  $\Delta n_2$  relative to the refractive index  $n_0$  of silica and an outer diameter of b;

a third region formed around said second region, having a refractive index difference  $\Delta n_3$  relative to the refractive index  $n_0$  of silica and an outer diameter of c;

a fourth region formed around said third region, having a refractive index difference  $\Delta n_4$  relative to the refractive index  $n_0$  of silica and an outer diameter of d; and

a fifth region formed around said fourth region, having a refractive index difference  $\Delta n_5$  relative to the refractive index  $n_0$  of silica and an outer diameter of e,

in which the refractive index differences  $\Delta n1$  through  $\Delta n5$  satisfy a relationship as follows:

$$\Delta n2 < \Delta n4 < \Delta n3 < \Delta n1$$

$$\Delta n1, \Delta n2, \Delta n3, \Delta n4 < 0$$

$$\Delta n5 > 0$$

3. The optical fiber as claimed in claim 2, wherein the outer diameter a of said first region, the outer diameter b of said second region and the outer diameter c of said third region satisfy a relationship as follows:

$$1.20 \leq b/a \leq 2.00$$

$$1.44 \leq c/a \leq 4.00.$$

4. The optical fiber as claimed in claim 2, wherein the refractive index differences  $\Delta n1$ ,  $\Delta n2$  and  $\Delta n3$  are defined as follows:

$$-0.1\% < \Delta n1 < 0\%$$

$$-0.5\% \leq \Delta n2 \leq -0.2\%$$

$$-0.4\% \leq \Delta n3 \leq -0.1\%.$$

5. The optical fiber as claimed in claim 2, wherein the outer diameter e of said fifth region and the outer diameter d of said fourth region satisfy a relationship as follows:

$$0.040 \leq \{(e-d)/2\}/e \leq 0.096.$$

6. The optical fiber as claimed in claim 2, wherein the outer diameter e of said fifth region and the outer diameter d of said fourth region satisfy a relationship as follows:

$$e = 125 \mu\text{m}$$

$$5 \mu\text{m} \leq \{(e-d)/2\} \leq 12 \mu\text{m}.$$

7. An optical fiber comprising:

a first region provided in a center of the optical fiber, having a germanium concentration of  $C_{Ge1}$  (mol%) and a fluorine concentration of  $C_{F1}$  (mol%);

a second region formed around said first region, having a germanium concentration of  $C_{Ge2}$  (mol%) and a fluorine concentration of  $C_{F2}$  (mol%);

a third region formed around said second region, having a germanium concentration of  $C_{Ge3}$  (mol%) and a fluorine concentration of  $C_{F3}$  (mol%);

a fourth region formed around said third region, having a germanium concentration of  $C_{Ge4}$  (mol%) and a fluorine concentration of  $C_{F4}$  (mol%); and

a cladding portion formed around said fourth region,

in which the germanium concentrations  $C_{Ge1}$  through  $C_{Ge4}$  and fluorine concentrations  $C_{F1}$  through  $C_{F4}$  satisfy a relationship as follows:

$$-0.1 < 0.096 \times C_{Ge1} - 0.398 \times C_{F1} < 0$$

$$-0.5 \leq 0.096 \times C_{Ge2} - 0.398 \times C_{F2} \leq -0.2$$

$$-0.4 \leq 0.096 \times C_{Ge3} - 0.398 \times C_{F3} \leq -0.1$$

$$-0.5 < 0.096 \times C_{Ge4} - 0.398 \times C_{F4} < -0.1$$

8. The optical fiber as claimed in claim 7, wherein

the germanium concentrations  $C_{Ge1}$  through  $C_{Ge4}$  and fluorine concentrations  $C_{F1}$  through  $C_{F4}$  satisfy a relationship as follows:

$$C_{Ge1}, C_{Ge2}, C_{Ge3}, C_{Ge4} = 0$$

$$C_{F1}, C_{F2}, C_{F3}, C_{F4} > 0.$$

9. The optical fiber as claimed in claim 7, wherein

the germanium concentrations  $C_{Ge1}$  through  $C_{Ge4}$  and fluorine concentrations  $C_{F1}$  through  $C_{F4}$  satisfy a relationship as follows:

$$C_{Ge1}, C_{F1} > 0$$

$$C_{Ge2}, C_{Ge3}, C_{Ge4} = 0$$

$$C_{F2}, C_{F3}, C_{F4} > 0.$$

10. The optical fiber as claimed in claim 7, wherein the germanium concentrations  $C_{Ge1}$  through  $C_{Ge4}$  and fluorine concentrations  $C_{F1}$  through  $C_{F4}$  satisfy a relationship as follows:

$$C_{Ge1}, C_{F1} > 0$$

$$C_{Ge2} = 0, C_{F2} > 0$$

$$C_{Ge3}, C_{F3} > 0$$

$$C_{Ge4} = 0, C_{F4} > 0$$

11. A method for manufacturing an optical fiber which includes:

a first region provided in a center of the optical fiber, having a refractive index difference  $\Delta n1$  relative to a refractive index  $n0$  of silica and an outer diameter of a;

a second region formed around said first region, having a refractive index difference  $\Delta n2$  relative to the refractive index  $n0$  of silica and an outer diameter of b;

a third region formed around said second region, having a refractive index difference  $\Delta n3$  relative to the refractive index  $n0$  of silica and an outer diameter of c;

a fourth region formed around said third region, having a refractive index difference  $\Delta n4$  relative to the refractive index  $n0$  of silica and an outer diameter of d; and

a fifth region formed around said fourth region, having a refractive index difference  $\Delta n5$  relative to the refractive index  $n0$  of silica and an outer diameter of e,

in which the refractive index differences  $\Delta n1$  through  $\Delta n5$  satisfy a relationship as follows:

$$\Delta n2 < \Delta n4 < \Delta n3 < \Delta n1$$

$$\Delta n1, \Delta n2, \Delta n3, \Delta n4 < 0$$

$$\Delta n5 > 0,$$

a zero dispersion wavelength of the optical fiber falls within a range of between 1,250 nm and 1,350 nm inclusive,

the first region has a germanium concentration of  $C_{Ge1}$  (mol%) and a fluorine concentration of  $C_{F1}$  (mol%),

the second region has a germanium concentration of  $C_{Ge2}$  (mol%) and a fluorine concentration of  $C_{F2}$  (mol%),

the third region has a germanium concentration of  $C_{Ge3}$  (mol%) and

a fluorine concentration of  $C_{F3}$  (mol%),

the fourth region has a germanium concentration of  $C_{Ge4}$  (mol%) and a fluorine concentration of  $C_{F4}$  (mol%), and

the germanium concentrations  $C_{Ge1}$  through  $C_{Ge4}$  and the fluorine concentrations  $C_{F1}$  through  $C_{F4}$  satisfy a relationship as follows:

$$-0.1 < 0.096 \times C_{Ge1} - 0.398 \times C_{F1} < 0$$

$$-0.5 \leq 0.096 \times C_{Ge2} - 0.398 \times C_{F2} \leq -0.2$$

$$-0.4 \leq 0.096 \times C_{Ge3} - 0.398 \times C_{F3} \leq -0.1$$

$$-0.5 < 0.096 \times C_{Ge4} - 0.398 \times C_{F4} < -0.1,$$

said method wherein, in synthesizing soots which are to be said first through fourth regions, respective soot synthetic raw materials including silica are doped with predetermined amounts of germanium and/or fluorine to synthesize the soots, and

in vitrification of the soots to form a transparent glass, the soots are sintered in an atmosphere including fluorine and/or chlorine.

12. The method as claimed in claim 11, comprising:

a first step of synthesizing a first soot, which is to be the first region, and heating and vitrifying the first soot to form a first glass;

a second step of synthesizing a second soot, which is to be the second region, around the first glass formed at said first step and heating and vitrifying an obtained first glass-soot composite to form a first composite glass;

a third step of synthesizing a third soot, which is to be the third region, around the first composite glass formed at said second step and heating and vitrifying an obtained second glass-soot composite to form a second composite glass;

a fourth step of synthesizing a fourth soot, which is to be the fourth region, around the second composite glass formed at said third step and heating and vitrifying an obtained third glass-soot composite to form a third composite glass;

a fifth step of synthesizing a fifth soot, which is to be the fifth region, around the third composite glass formed at said fourth step and heating and vitrifying an obtained fourth glass-soot composite to form a

fourth composite glass, which is then formed into an optical fiber preform;  
and

a sixth step of heating and drawing an end of the optical fiber preform to form the optical fiber.

13. An optical fiber wherein  
an absolute value of a dispersion value at 1,550 nm falls with a  
range of between 4 ps/nm·km and 20 ps/nm·km inclusive,

a dispersion slope at 1,550 nm falls with a range of between 0.05  
ps/nm<sup>2</sup>·km and 0.08 ps/nm<sup>2</sup>·km inclusive,

transmission loss at 1,550 nm is equal to or less than 0.2 dB/km,  
and

an effective area  $A_{\text{eff}}$  at 1,550 nm is equal to or more than 80  $\mu\text{m}^2$ .

14. An optical fiber comprising:

a center core provided in a center of the optical fiber, having a  
refractive index difference  $\Delta 1$  relative to a refractive index  $n_0$  of silica and  
an outer diameter of A;

a side core formed around said center core, having a refractive  
index difference  $\Delta 2$  relative to the refractive index  $n_0$  of silica and an outer  
diameter of B;

a first cladding formed around said side core, having a refractive  
index difference  $\Delta 3$  relative to the refractive index  $n_0$  of silica; and

a second cladding formed around said first cladding, and  
in which the refractive index differences  $\Delta 1$  through  $\Delta 3$  satisfy a  
relationship as follows:  $\Delta 1 > \Delta 2 > \Delta 3$

15. The optical fiber as claimed in claim 14, wherein the refractive  
index differences  $\Delta n_1$ ,  $\Delta n_2$  and  $\Delta n_3$  are defined as follows:

$$-0.20\% \leq \Delta 1 \leq 0.20\%$$

$$-0.45\% \leq \Delta 2 \leq -0.05\%$$

$$-0.50\% \leq \Delta 3 \leq -0.20\%.$$

16. The optical fiber as claimed in claim 14, wherein the outer diameter A of said center core and the outer diameter B of said side core satisfy a relationship as follows:

$$0.3 \leq A/B \leq 0.8, \text{ and}$$

a viscosity of said second cladding is higher than a viscosity of said center core.

17. An optical transmission channel of which an optical fiber as claimed in claim 1 or 2 is used in at least one part.

18. An optical transmission channel of which an optical fiber as claimed in claim 13 or 14 is used in at least one part.